

CUSTOMER TECHNICAL MEMO # 98

Subject: Description changes to ecoFRAMEplus

Date: 16/8/10

From: Sales & Marketing

Good Afternoon,

What is happening:

1. Following feedback from customers we are making changes to four sections in the ecoFRAMEplus system. These are the Sill and Sill Bead in the 101.6mm and 150mm versions. This is to improve the clip fit of these sections.
2. We are updating the codes of ecoFRAMEplus from SYN*** to ECO***. With the exceptions of the Sill and Sill Bead these are a name change only. This will bring the system in line with our traditional naming, i.e. 1 = frame, 2 = sill

New Names:

101.6mm			150mm		
Old Name	New Name	Description	Old Name	New Name	Description
SYN11	ECO201	Frame	SYN1	ECO261	Frame
SYN13	ECO202	Sill	SYN3	ECO262	Sill
SYN20	ECO203	Sill Bead	SYN10	ECO263	Sill Bead
SYN12	ECO204	Glazing Adaptor	SYN2	ECO264	Glazing Adaptor
SYN14	ECO205	Flush Adaptor	SYN4	ECO265	Flush Adaptor
SYN19	ECO207	45mm Door Stop	SYN9	ECO267	Door Stop
SYN21	ECO208	Flush Pocket Infill	SYN5	ECO272	Mullion Deep
SYN25	ECO209	35mm Door Stop	SYN6	ECO273	Mullion Shallow
SYN7	ECO210	16mm Glazing Infill	SYN24	ECO285	50mm Awning Adaptor
SYN8	ECO211	24mm Glazing Infill			
SYN15	ECO212	Mullion Deep			
SYN16	ECO213	Mullion Shallow			
SYN17	ECO214	HD Mullion Deep			
SYN18	ECO215	HD Mullion Shallow			
SYN22	ECO222	50mm Awning Adaptor			
SYN23	ECO223	35mm Awning Adaptor			

- Tech Manual has been updated and will be online shortly
- Wall Charts on have been updated and will be re-printed
- V6 will work under the current arrangements and will be updated
- The new sill and sill bead dies are **not** compatible with the old, i.e. ECO203 Sill Bead **will not work** with SYN13 Sill and ECO263 **will not** work with SYN3 Sill
- New dies will update in V6 at the next update, in the meantime all cut sizes are the same for old and new so should not cause any problems

If you have any questions please do not hesitate to contact your Area Manager.

Kind Regards,

Sales & Marketing